

CORRO GUARD -B

(Alkali activated sacrificial Galvanic zinc anode)

DESCRIPTION:

Corro Guard -B are the Galvanic anodes used in concrete to prevent further corrosion. Anodes are surrounded by Alkali activated mortars once installed or fastened to the reinforcement steel zinc core corrodes & protects the reinforcement steel in highly corrosive environment.

AREAS OF APPLICATION:

- New and old Structures.
- It can be used in bridges, Jetties.
- Can be used in Residential buildings.
- Can be used in Chimneys & Cooling towers.
- In all types of Industries.
- Can be used in water retaining structure.

ADVANTAGES:

- Provides corrosion protection.
- > Easy to install, anode can be easily fastened to the reinforcement steel.
- > It doesn't require external power source.
- Performance can be easily monitored.
- ➤ It is long lasting for 10-20 years & reduces the future repairs.

TECHNICAL SPECIFICATIONS:

Sr. No	Specifications	Technical Details
1	Anode Class	Alkali activated (Mortar PH - 14 and
		greater)
2	Working Principle	Galvanic Series
3	Anode (Zn-alloy) Material	As per ASTM B418
	Compliance with	
4	Outer shell material	Ion Conductive Galvanic Matrix
5	Size of finished goods	Dia.=50 mm, Thick=30 mm
6	Total mass of Zinc	60 gm
7	Wire & specifications	Galvanized iron wire
8	Zinc purity	99.93 %

INSTALLATION METHOD:

- > Break concrete from around & behind the reinforcement.
- > Remove all scales, rust, loose mortars from the reinforcement & around the reinforcement.
- > For repairs remove all de bonded concrete which induces chloride penetration & further corrosion.
- > Anodes are typically tied to the exposed reinforcement close to the concrete.
- > Proper cleaning of reinforcement steel is needed where anode tie wires are going to be connected. It provides good electrical conductivity.
- > Soaking of anodes for 15 -20 Minutes before application are recommended.
- > Fasten the tie rods to the reinforcement steel.
- > Electrical connection between anodes tie wires & the clean the reinforcement steel should be between 0-1.0 Ω .
- Minimum cover on the anodes must be 20 mm.
- Spacing between the anode
- 1. In repairing of structure.
 - If corrosion is low, spacing of anodes are 2 sqm.
 - If corrosion is medium, spacing of anodes are 1.5 sqm.
 - If corrosion is High, spacing of anodes are 0.75 sqm.
- 2. In new construction
 - Fasten the tie rods to the reinforcement & maintain the space of 2 sqm.

STORAGE:

- Anode should be placed in dry atmosphere.
- > It should be used within 12 months

